

CONTACT TYPE

VIKING: Fixed bifurcated contacts only
 ITW: C - Cantilever
 B - Bifurcated

CONTACT TERMINATION TYPE / ASSEMBLY STYLE

VIKING	ITW
D	54694 - Metal Fixing, Double Sided 54696 - Plastic Fixing, Double Sided
T	54688 - Metal Fixing, Double Sided 54690 - Plastic Fixing, Double Sided
W	54684 - Metal Fixing, Single Sided 54686 - Plastic Fixing, Single Sided

CONTACT ROWS

VIKING: 2 - Double Sided
 3 - Single Sided
 ITW: 5 to 85 - Single Sided
 5-5 to 85-85 - Double Sided

NO. OF CONTACTS PAIRS / CONTACTS

VIKING: 005 - 100
 ITW: 5 to 85 - Single Sided
 5-5 to 85-85 - Double Sided

MOUNTING TYPE

VIKING	ITW*
A	31152-507-0
B	31152-508-0
C	31152-104-0
N (No Bracket)	-

* - ITW End Fixings are available separately

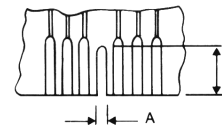
POLARISING KEY POSITION

VIKING: 001 - 100
 ITW: In place of contact position 1 to 85
 Intercontact position 1-2 to 84-85

POLARISING KEY TYPE

VIKING: P - In-contact 1.55 Nylon key (Black)
 T - In-contact 0.737 Nylon key (White)
 B - Between contact Nylon key (Red)
 N - No polarising key
 ITW:

KEY TYPE	A min	B
EA	0.89	7.9
DA/KA	1.65	7.9
MA	0.89	9.4
LA	0.92	7.9
CA	1.6	7.9



CONTACT FINISH

VIKING: 01 - Gold 0.25 microns thick
 05 - Gold 0.75 microns thick on engagement area,
 0.25 microns thick on remainder
 07 - Tin 6.35 microns thick
 09 - Gold 0.25 microns thick on engagement area,
 Tin 5 microns thick on remainder
 23 - Gold 0.75 microns thick on engagement area,
 Tin 5 microns thick on remainder
 All plating over Nickel
 ITW: L - 0.8 microns Gold over 3.8 microns Nickel
 N - 5 microns Gold over Copper
 Q - 0.5 microns Gold over 3.8 microns Nickel
 Y - 0.5 microns Gold with 5 microns Gold local (engagement area)

MODIFICATION CODE (VIKING only)

VIKING: 800 - Identification Label Fitted

INSULATOR MATERIAL (VIKING only)

VIKING: B - Glass filled polyester. Colour - black